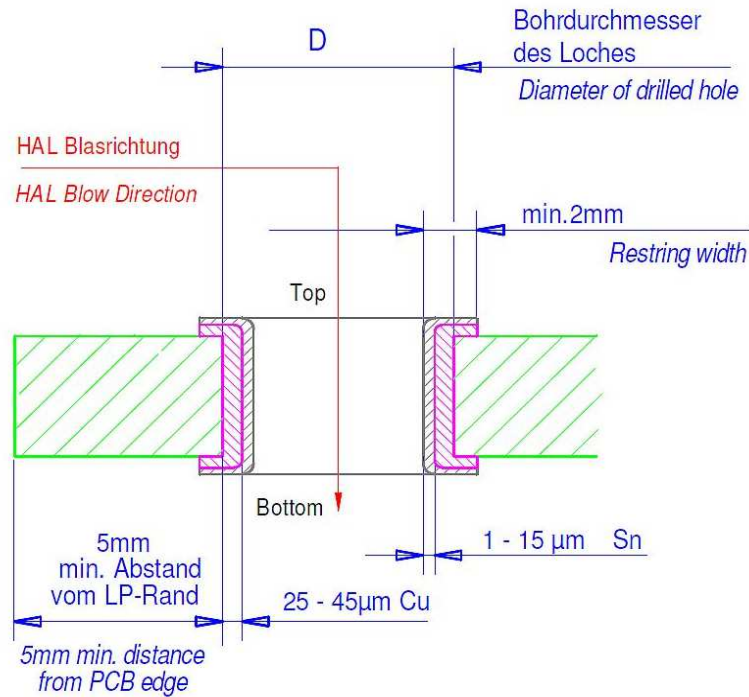


B-, N-, L- Series	D ^{+/-0.025} [mm]
	3.15



H-Series	D ^{+0.05/-0.0} [mm]	
HN0603*	5.15 drilled hole	Ø [mm] Empfohlene Vorfräsung (1. Schritt) Recommended rough milling (1 st . Step)
H070*, HN07* H0804Z H0804-0050, -0057	6.15 drilled hole	
H0804Z-xxxx HD080*, HN080*	7.15	6.95
H0904Z HN0904M-*	8.15	7.95
H1003*, H1004Z, H1005*	9.15	8.95
H1104*, H1105Z	10.15	9.95
H1205*, H1206Z	11.15	10.95
H1506*	14.15	13.95
H1708*	16.15	15.95
H1908*	18.15	17.95
H2005Z	15.15	14.95
H2310*	22.15	21.95

Alternativ zur Fräsung kann das Loch auch „genibbelt“ werden.
 Instead of milling, the hole can be made by nibbling

www.broxing.com/Applications/an0010.pdf